

ASME & AWS

Welder Certification

Welder Name: _____ **Z No/Weld ID:** _____ **Craft:** _____
Employer: _____
Test Date: _____ **Old Welder Id.:** _____ **Qualification Test No.:** _____ **Rev.:** _____
WPS qualified for: 1. _____ **2.** _____ **Certification Expiration :** _____

Test Conditions and Qualification Limits

Welding Variables	Test Values	Range Qualified
Welding/Brazing Process(es)		
Type (ie Manual, Semi-auto) used		
Backing (none, metal, weld metal.)		
Plate	Pipe (enter pipe/tube dia.)	inche
Base Material Description (information only)		
Base Mat. P or S Number to P or S Number		
Joint Type (ie groove, fillet)		
Filler Metal Classification		
Filler Metal F Numbers	and	
Consumable Insert (GTAW and PAW)		
Deposited Thickness and Qualified Ranges		ASME: _____ to _____ AWS: _____ to _____ Unlimited
Position Qualified		
Vertical Progression (uphill or downhill)		
Type Fuel Gas and Flame		
Shielding Gas:		
Arc Transfer Method:		
Arc Current (type/polarity)		

Test Results and

Test _____ **Results** _____ **Lab-test #:** _____
 Visual Inspection:

Tests were conducted or accepted by Los Alamos National Laboratory at Los Alamos, NM.

We certify that the statements herein are correct and that the test was conducted in accordance with requirements of : ASME Sect. _____ and or AWS

Tested Conducted By:

Authorized by:

Signature: _____ Signature on file at FWO

Date: _____